

# CERTIFICATE

**according IFS Food**

**Issue 6.1, November 2017**

and other associated normative documents

Herewith the certification body TÜV NORD CERT being an accredited certification body for IFS certification and having signed an agreement with the IFS owner, confirms that the processing activities of

**Gehring-Bunte Getränke-Industrie GmbH & Co. KG**

**Brockhagener Straße 200**

**33649 Bielefeld**

**Germany**

at the location

**Teutoburger Mineralbrunnen GmbH & Co. KG**

**Brockhagener Straße 200**

**33649 Bielefeld**

**Germany**

**COID: 1401**

product scope

**8. Beverages**

technology scopes

**B, E, F**

for the range of application

**Production and filling of mineral water, juice drinks and sweet beverages  
(carbonated and non-carbonated) in glass and PET bottles and in Tetra Pak**

fulfills the demands on the

**Higher Level**

Date of audit: 2021-02-15 to 2021-02-16 and 2021-03-16

Audit Report No. 3528 0829

Certificate Registration No. 44 272 090563

Validity date: 2022-05-10

Date of next audit from 2022-01-19 to 2022-03-30

  
Certification Body  
at TÜV NORD CERT GmbH

Essen, 2021-04-07

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular re-certification audits.

TÜV NORD CERT GmbH

Langemarckstrasse 20

45141 Essen

[www.tuev-nord-cert.com](http://www.tuev-nord-cert.com)

